

Product name	Product group	Production location
Hillary	S4	Spijk

A mix of different kinds of clay forms the basis for this facing brick. This special mix of clays is ideally suited for the manufacturing of facing bricks. Due to the use of the waterstruck-technique the facing bricks sight will appear smoothly textured without sand coated surface.

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coated surface.				
Colour				
Yellow with white and grey-brown shades.				
Format				
Moulding met	thod Mould			
NF: 240 x 114 x 72 mm	Between batches the average size and color may slightly differ.			
Essential Characteristics - EN771-1				
EN 771 - CPR-76485 - NOBO		UK EN 771 - 1855-CPR-24911		
EN 771 - CPR-76485 - NOBO 0063 (ex 0620)		EN 771 - 1855-CPR-24911		
3003 (EX 0020)		<b>-</b>		
2+		2+		
Dimensional tolerances	T2			
Range	R1			
Active Soluble Salts	S2			
Mean Compressive strength	>= 30 N/mm <sup>2</sup>	Tested to the bed face		
Normalized Compressive strength	>= 30 N/mm²	Tested to the bed face		
Dimensional stability	NPD			
Bond Strength general	0,15 N/mm <sup>2</sup>			
Bond Strength thin layer	0,30 N/mm <sup>2</sup>			
Reaction to fire	A1	Category		
Water absorption	<= 7% m/md			
Water vapour permeability	50/100			
Net dry density	2000 kg/m³ (D1)			
Gross dry density	1900 kg/m³ (D1)			
Thermal conductivity Lambda 50/50	<=0,53 W/m.K			
Durability against freeze thaw	F2	EN 772-22		
Dangerous substances	NL-BSB	According to Annex ZA 3		

Other Characteristics				
Initial rate of water absorption - Non-coated Bricks	0,5 - 1,5 kg/m².min (IW2)	Value according EN771-1:2011 - 5.3.8		
Initial rate of water absorption - Coated bricks	NPD	Value according EN771-1:2011 - 5.3.8		
Freeze/thaw resistance - PTV 23-002	NPD	NBN 27-009		
Thermal conductivity Lambda 90/90	NPD			
Thermal conductivity Lambda Ui	NPD			
Thermal conductivity Lambda Ue	NPD			











Storage & handling	Cutting
- Store packs on a clean surface and cover them - Process from multiple packs at the same time	Dry Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised
90-40-110-1	to wear dust masks (FFP3).

<sup>\*</sup> All our Coated bricks are only coated on the facing sides. Coated products are specially labeled and recognisable with a "C" logo on the top left-hand side of the packaging. Always check if using coated or non-coated bricks. Match the mortar to the specified initial water absorption.